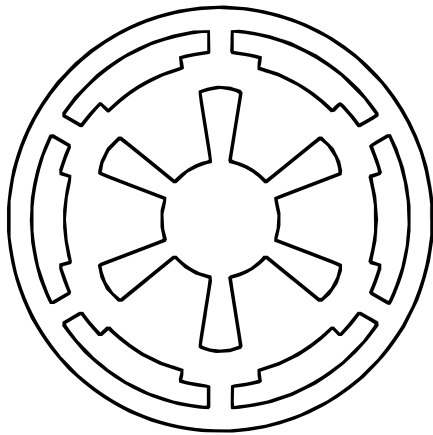
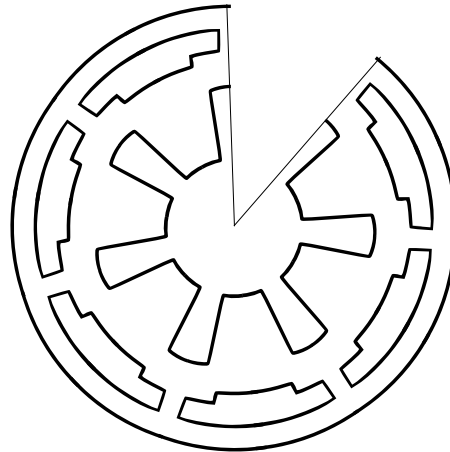


Imperial Pasties

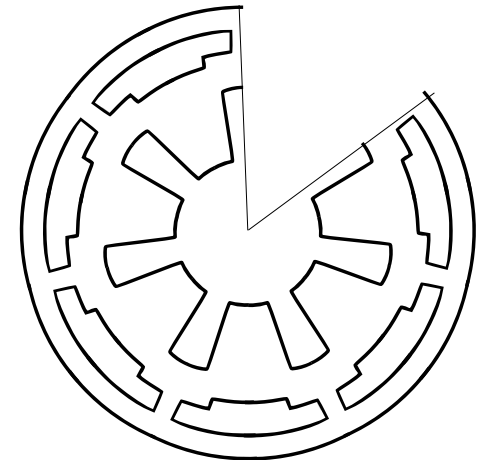
<http://zitronenroellchen.blogspot.com/2011/04/imperial-pasties.html>



original emblem



**emblem transfered to cylinder
surface (angle ca. 40°)**



**emblem transfered to cylinder
surface (angle ca. 50°)**